



SAFETY DATA SHEET

Revision Date 05-Apr-2016

Version 2

1. IDENTIFICATION

Product identifier

Product Name 84101 5 MINUTE EPOXY (RESIN)

Other means of identification

Product Code VC1233B

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use (Epoxy resin)

Uses advised against No information available

Details of the supplier of the safety data sheet

Manufacturer Address

ITW Permatex
6875 Parkland Blvd.
Solon, OH 44139 USA

May Also Be Distributed by:

ITW Permatex Canada
35 Brownridge Road, Unit 1
Halton Hills, ON Canada L7G 0C6
Telephone: (800) 924-6994

24 Hour Emergency Phone Number Chem-Tel: 800-255-3924
International Emergency:
00+1+ 813-248-0585
Contract Number: MIS0003453

E-mail address mail@permatex.com

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitization	Category 1

Label elements

Emergency Overview

Warning

Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction

**Appearance** Amber**Physical state** Viscous liquid**Odor** Slight**Precautionary Statements - Prevention**

Wear eye/face protection
 Wash face, hands and any exposed skin thoroughly after handling
 Avoid breathing dust/fume/gas/mist/vapors/spray
 Contaminated work clothing should not be allowed out of the workplace

Precautionary Statements - Response

Specific treatment (see supplemental first aid instructions on this label)

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 If eye irritation persists: Get medical advice/attention
 IF ON SKIN: Wash with plenty of soap and water
 If skin irritation or rash occurs: Get medical advice/attention
 Take off contaminated clothing and wash before reuse

Precautionary Statements - Storage

Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

- Contains epoxy constituents with an average molecular weight of ≤ 700

Unknown acute toxicity 100 % of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance(s)

Chemical Name	CAS No	Weight-%	Trade Secret
EPOXY RESIN (EPICHLOROHYDRIN, BISPHENOL A)	25085-99-8	100	*

4. FIRST AID MEASURES

Description of first aid measures**General advice**

Get medical advice/attention if you feel unwell.

Eye contact

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Skin contact

IF ON SKIN: Wash with soap and water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

Inhalation	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If symptoms persist, call a physician.
Ingestion	IF SWALLOWED: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician.
Self-protection of the first aider	Use personal protective equipment as required. Avoid contact with skin, eyes or clothing.

Most important symptoms and effects, both acute and delayed

Symptoms May cause redness and tearing of the eyes. May cause allergic skin reaction.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Carbon dioxide (CO₂), Dry chemical, Foam

Unsuitable extinguishing media

None.

Specific hazards arising from the chemical

None in particular.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation, especially in confined areas. Avoid contact with eyes and skin. Use personal protective equipment as required.

Environmental precautions

Environmental precautions Do not flush into surface water or sanitary sewer system. See Section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Ensure adequate ventilation. Soak up with inert absorbent material. Sweep up and shovel into suitable containers for disposal.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid breathing vapors or mists. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling.

Wash contaminated clothing before reuse. Use personal protective equipment as required.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

Incompatible materials Strong oxidizing agents, Acids, Bases, Amines

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Appropriate engineering controls

Engineering Controls Showers
Eyewash stations
Ventilation systems

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin and body protection Wear protective natural rubber, nitrile rubber, Neoprene™ or PVC gloves.

Respiratory protection Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state Viscous liquid
Appearance Amber
Odor Slight
Odor threshold No information available

Property

pH No information available
Melting point / freezing point No information available
Boiling point / boiling range > 260 °C / >500 °F
Flash point 252 °C / 486 °F
Evaporation rate No information available
Flammability (solid, gas) No information available
Flammability Limit in Air
 Upper flammability limit: No information available
 Lower flammability limit: No information available
Vapor pressure 0.03 mbar @ 77°C (171°F)
Vapor density >1
Relative density 1.16
Water solubility Insoluble in water
Solubility in other solvents No information available
Partition coefficient 3.242
Autoignition temperature No information available
Decomposition temperature No information available
Kinematic viscosity No information available
Dynamic viscosity 11,000-14,000 mPa.s @25°C
Explosive properties No information available
Oxidizing properties No information available

Remarks • Method

Pensky-Martens Closed Cup (PMCC)

Air = 1

Other Information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	0
Density	No information available
Bulk density	No information available

10. STABILITY AND REACTIVITY**Reactivity**

No data available

Chemical stability

Stable under recommended storage conditions

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Excessive heat.

Incompatible materials

Strong oxidizing agents, Acids, Bases, Amines

Hazardous Decomposition Products

Carbon oxides

11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure**

Inhalation	May cause irritation of respiratory tract.
Eye contact	Contact with eyes may cause irritation. May cause redness and tearing of the eyes.
Skin contact	May cause skin irritation and/or dermatitis. May cause sensitization by skin contact.
Ingestion	Ingestion may cause irritation to mucous membranes.

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Irritating to skin.
Serious eye damage/eye irritation	Causes serious eye irritation.
Sensitization	Repeated or prolonged contact may cause allergic reactions in very susceptible persons.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.

12. ECOLOGICAL INFORMATION**Ecotoxicity**

100 % of the mixture consists of components(s) of unknown hazards to the aquatic environment

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Mobility

No information available.

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS**Waste treatment methods**

Disposal of wastes	Disposal should be in accordance with applicable regional, national and local laws and regulations.
Contaminated packaging	Do not reuse container.
US EPA Waste Number	Not applicable

14. TRANSPORT INFORMATION**DOT**

Proper shipping name: Not regulated

IATA

Proper shipping name: Not regulated

IMDG

Proper shipping name: Not regulated

15. REGULATORY INFORMATION**International Inventories**

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Not determined
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

Legend:**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances**ENCS** - Japan Existing and New Chemical Substances**IECSC** - China Inventory of Existing Chemical Substances**KECL** - Korean Existing and Evaluated Chemical Substances**PICCS** - Philippines Inventory of Chemicals and Chemical Substances**AICS** - Australian Inventory of Chemical Substances**US Federal Regulations****SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

WHMIS Hazard Class

D2B - Toxic materials

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA	Health hazards 2	Flammability 1	Instability 0	-
HMIS	Health hazards 2	Flammability 1	Physical hazards 0	Personal protection B

NFPA (National Fire Protection Association)
 HMIS (Hazardous Material Information System)

Revision Date 05-Apr-2016

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet



SAFETY DATA SHEET

Revision Date 05-Apr-2016

Version 4

1. IDENTIFICATION

Product identifier

Product Name 84101 5 MINUTE EPOXY (HARDENER)

Other means of identification

Product Code VC1521B

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use Epoxy curing agent

Uses advised against No information available

Details of the supplier of the safety data sheet

Manufacturer Address

ITW Permatex
6875 Parkland Blvd.
Solon, OH 44139 USA

May Also Be Distributed by:

ITW Permatex Canada
35 Brownridge Road, Unit 1
Halton Hills, ON Canada L7G 0C6
Telephone: (800) 924-6994

24 Hour Emergency Phone Number Chem-Tel: 800-255-3924
International Emergency:
00+1+ 813-248-0585
Contract Number: MIS0003453

E-mail address mail@permatex.com

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A

Label elements

Emergency Overview

Warning

Causes skin irritation
Causes serious eye irritation



Appearance Yellow**Physical state** Liquid**Odor** Mercaptan**Precautionary Statements - Prevention**

Wash face, hands and any exposed skin thoroughly after handling
Wear eye/face protection

Precautionary Statements - Response

Specific treatment (see supplemental first aid instructions on this label)

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
IF ON SKIN: Wash with plenty of soap and water
If skin irritation occurs: Get medical advice/attention
Take off contaminated clothing and wash before reuse

Precautionary Statements - Storage

Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

- Not applicable

Unknown acute toxicity

100 % of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance(s)

Chemical Name	CAS No	Weight-%	Trade Secret
MERCAPTAN AMINE BLEND (TSRN 679485-6533P)	—	60-100	*
2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL	90-72-2	10 - 30	*

4. FIRST AID MEASURES

Description of first aid measures**General advice**

Get medical advice/attention if you feel unwell.

Eye contact

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Skin contact

IF ON SKIN: Wash with soap and water. If skin irritation persists, call a physician. Wash contaminated clothing before reuse.

Inhalation

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If symptoms persist, call a physician.

Ingestion

IF SWALLOWED: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician.

Self-protection of the first aider

Use personal protective equipment as required.

Most important symptoms and effects, both acute and delayed

Symptoms See section 2 for more information.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES**Suitable extinguishing media**

Carbon dioxide (CO₂), Dry chemical, Foam

Unsuitable extinguishing media

None.

Specific hazards arising from the chemical

None in particular.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures**

Personal precautions Ensure adequate ventilation, especially in confined areas. Avoid contact with eyes and skin. Use personal protective equipment as required.

Environmental precautions

Environmental precautions Do not flush into surface water or sanitary sewer system. See Section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Ensure adequate ventilation. Soak up with inert absorbent material. Sweep up and shovel into suitable containers for disposal.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE**Precautions for safe handling**

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid breathing vapors or mists. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling. Wash contaminated clothing before reuse. Use personal protective equipment as required.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

Incompatible materials Strong oxidizing agents, Acids, Alkalis

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Appropriate engineering controls

Engineering Controls Showers
 Eyewash stations
 Ventilation systems

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles.

Skin and body protection Wear protective natural rubber, nitrile rubber, Neoprene™ or PVC gloves.

Respiratory protection Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.

General Hygiene Considerations When using do not eat, drink or smoke. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state Liquid
Appearance Yellow
Odor Mercaptan
Odor threshold No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No information available	
Melting point / freezing point	No information available	
Boiling point / boiling range		
Flash point	> 93 °C / > 200 °F	Pensky-Martens Closed Cup (PMCC)
Evaporation rate	No information available	
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	No information available	
Lower flammability limit:	No information available	
Vapor pressure	No information available	
Vapor density	No information available	
Relative density	1.13	
Water solubility	Insoluble in water	
Solubility in other solvents	No information available	
Partition coefficient	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	1000-1600 mPas	
Explosive properties	No information available	
Oxidizing properties	No information available	

Other Information

Softening point No information available
Molecular weight No information available
VOC Content (%) 0
Density No information available
Bulk density No information available

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Excessive heat.

Incompatible materials

Strong oxidizing agents, Acids, Alkalis

Hazardous Decomposition Products

Carbon oxides
Nitrogen oxides (NOx)
Oxides of sulfur
Hydrogen sulfide

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation	May cause irritation of respiratory tract.
Eye contact	Contact with eyes may cause irritation. May cause redness and tearing of the eyes.
Skin contact	May cause skin irritation and/or dermatitis.
Ingestion	Ingestion may cause irritation to mucous membranes.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL 90-72-2	= 1200 mg/kg (Rat)	= 1280 mg/kg (Rat)	-

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.
Germ cell mutagenicity No information available.
Carcinogenicity No information available.

Oral LD50 10909.1 mg/kg
Dermal LD50 11636.4 mg/kg

12. ECOLOGICAL INFORMATION

Ecotoxicity

100 % of the mixture consists of components(s) of unknown hazards to the aquatic environment

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Mobility

No information available.

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS**Waste treatment methods**

Disposal of wastes	Disposal should be in accordance with applicable regional, national and local laws and regulations.
Contaminated packaging	Do not reuse container.
US EPA Waste Number	Not applicable

14. TRANSPORT INFORMATION**DOT**

Proper shipping name: Not regulated

IATA

Proper shipping name: Not regulated

IMDG

Proper shipping name: Not regulated

15. REGULATORY INFORMATION**International Inventories**

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Not determined
ENCS	Not determined
IECSC	Not determined
KECL	Not determined
PICCS	Not determined
AICS	Not determined

Legend:**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances**ENCS** - Japan Existing and New Chemical Substances**IECSC** - China Inventory of Existing Chemical Substances**KECL** - Korean Existing and Evaluated Chemical Substances**PICCS** - Philippines Inventory of Chemicals and Chemical Substances**AICS** - Australian Inventory of Chemical Substances**US Federal Regulations****SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any

chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

WHMIS Hazard Class

D2B - Toxic materials

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

<u>NFPA</u>	Health hazards 2	Flammability 1	Instability 0	-
<u>HMIS</u>	Health hazards 2	Flammability 1	Physical hazards 0	Personal protection B

NFPA (National Fire Protection Association)
 HMIS (Hazardous Material Information System)

Revision Date 05-Apr-2016

Disclaimer

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End of Safety Data Sheet